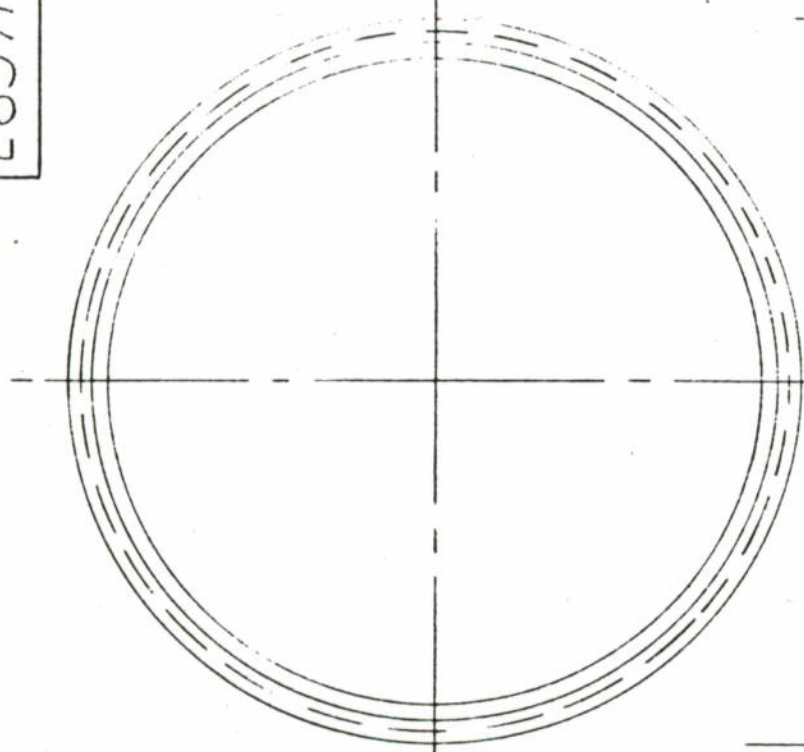


269A9248

FILE COPY

REVISIONS			
SYM	DESCRIPTION	DATE	APP'D



4.00  
DIA.

3.400  
DIA

3.780 DIA

3.56  
DIA

.01 R  
TYP

.09

.15

1.40

57°

4. FOR INSTALLATION OF 269A5050 -6  
CONE USE THIS TOOL IN CONJUNCTION WITH 269A9247.  
3. IDENTIFY PER HP8-5  
2. PARCO-LUBRIZE PER HP4-7  
1. ALL MACHINED SURFACES <sup>250</sup> FINISH  
NOTES: UNLESS OTHERWISE SPECIFIED

USE  
TUBING

Quote 57°

COMM.

4.00 O.D. x 5/16 WALL AISI 1020 OR EQUIV. STL. TUBING					
REQD	PART NO.	NAME	SIZE	DESCRIPTION	SPECIFICATION
UNLESS OTHERWISE SPECIFIED		DRWN PAGLOW	7-18 62	SLEEVE - 269A5050-G CONE INSTAL. TOOL - ARBOR PRESS	
DIMENSIONAL TOLERANCES		CHK'D			
3 PLACE DECIMAL ± .010		APP'D	6/1/64		
2 PLACE DECIMAL ± .03		APP'D	4/11/64		
ANGULAR ± 0°30'		APP'D			
DIMENSIONS TO BE MET BEFORE PLATING.		APP'D			
CORNER RADIUS .062 ON C' BORES AND SPOT FACES OF 1.250 DIA. OR LESS - .093 RADIUS ON GREATER THAN 1.250 DIA.		APP'D		SCALE FULL	
		APP'D			
		APP'D			
				269A9248	
				CODE 02731	SHEET / OF 1

HUGHES TOOL COMPANY  
AIRCRAFT DIVISION  
CULVER CITY, CALIFORNIA

